

# **Focused Projects**

- Focused Project Membership
  - Second level of NCMC activities
  - 2 to 4 members help fund one researcher
  - Semi-annual meetings
  - Quarterly and summary reports
  - Specifications for methods, instruments, programs, data analysis
- Help NCMC scientists set priorities in new areas with many opportunities (e.g. Microfluidics)
  - Choice of model systems and short term validation projects / focus areas
- Foster improved partnerships between members
  - Supplier / Customer



NCMC Membership
Options



# **Projects**

 Integration of Modular Measurement Platform for High Throughput Analysis of Polymer Solutions and Blends (Kate Beers)

**Draft Documents** 

Anticipated start date: July 1, 2003

High Throughput Methods of Measuring Interfacial Tension (Steve Hudson)

Currently one member

Start date: June 1, 2003

 High Throughput Methods for the Evaluation of Adhesion Performance (Chris Stafford)

**Draft Documents** 

Anticipated start date: July 1, 2003

Q & A Session

All of the research carried out in a Focused Project is non-proprietary and is intended for publication in the public domain. No proprietary information or materials will be solicited or accepted by NIST from member organizations.



# Integration of Modular Measurement Platform for High Throughput Analysis of Polymer Solutions and Blends

## Polymer Formulations Project

Complex mixtures with multiple component types

Experience, empirical models and trial and error in the past

Polymer blends and solutions play a critical role



Personal Care: \$ 26 billion (1999)

Detergents: \$4.7 billion\* (1999)

Fabric Softener: \$ 1.3 billion\* (1999)

Coatings: \$ 21.2 billion\*\* (2000)

■ Kline and Co.

\*Information Resources Inc.

\*\* PGPhillips and Assoc.

## Focused Project Objective

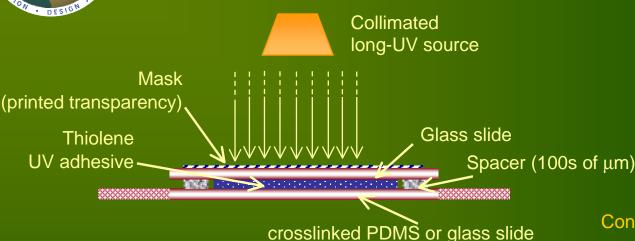
Development of new integrated measurement technologies that provide rapid development and cost effectiveness despite the complex, multi-parameter space of the polymeric formulations

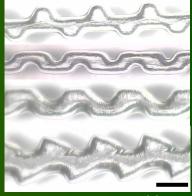


MICRO- AND MESO-FLUIDICS



## Background





500 μm

Control lateral dimensions (mask & collimation)

Control vertical dimensions (UV dose and spacer)

Rapid prototyping technique for fabrication of fluidic channels in a solventresistant polymeric matrix

- Conventional contact lithography
- Commercially available thiolene-based adhesive
- Matrix can be crosslinked UV curable adhesive and glass (solvent resistant)
  or, be transferred to PDMS and sealed against glass (aqueous applications)
- Both result in optically transparent, sealed, micro/millimetric fluid handling devices.

J. Cabral C. Harrison



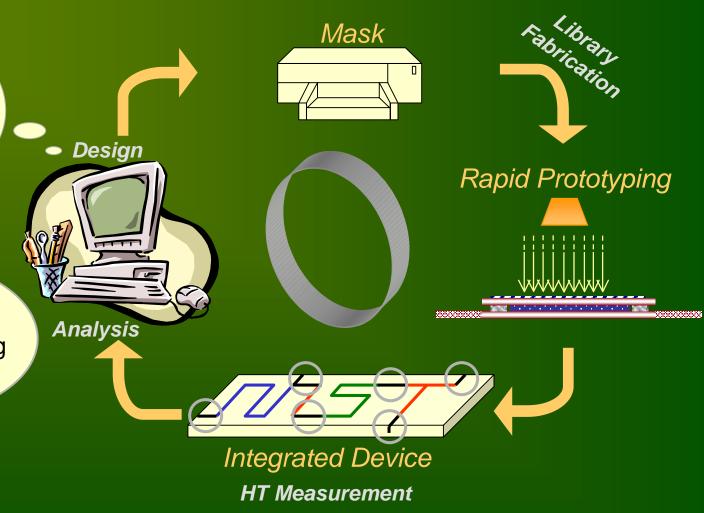
# Integration Goals

### **TOOLSET:**

Synthesis
Processing
Measurement

#### plus:

Input / Output\*
Control / Monitoring
\*Connection to other
COMBI tools





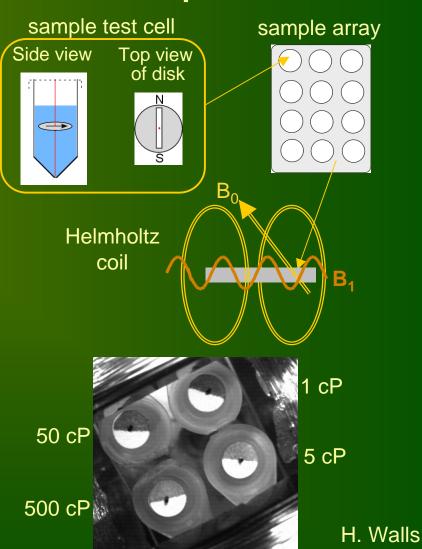
## **Formulations Toolset**

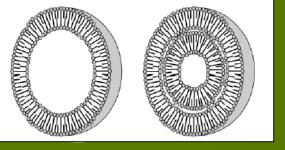
- Mixing / Processing strategies
  - Active vs. passive mixing, solvents, concentrations, temperature
- Properties Measurements
  - Rheology
  - Interfacial Behavior (Blends)
    - Interfacial tension measurements (FP)
    - Phase diagrams (new scattering platforms)
- Other Tools
  - Polymer Synthesis
    - Varying compatibilizer compositions (statistical copolymers)
    - Preparation of colloidal particles in situ
- Other Related Projects:
  - Adhesion and Mechanical Properties (FP)
    - Link to existing platforms for characterizing thin films



# Measurement Example

- High Throughput Rheology
  - Ideal device can also study gelling and curing and is insensitive to solvents and complexity of system studied (vs. capillary viscometer)
- Principle of operation
  - Disc or cylinder immersed in liquid
  - Tiny bar magnet attached to disc aligns with a static magnetic field B<sub>0</sub>
  - Helmholtz coil provides uniform, controllable, oscillating magnetic field B<sub>1</sub>
  - Disk (or cylinder) oscillates in amplitude and phase in direct relation to the viscosity (η) and viscoelasticity (η\*) of the fluid.

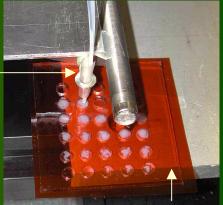




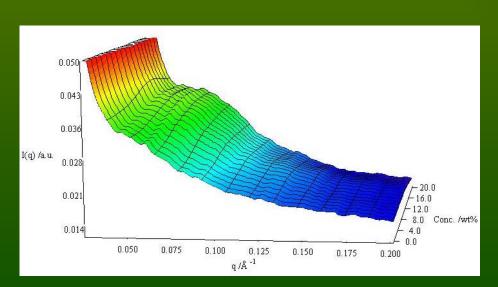
## Solution Model

- 5 × 5 array produced
- Concentrations of 0 wt% to 20 wt%
- Effect of concentration and ionic strength on the vesicle structure studied.

Stock solution of 20 — wt% EO(6) BO(11) in H<sub>2</sub>O and pure H<sub>2</sub>O



PDMS grid with Kapton<sup>TM</sup> windows



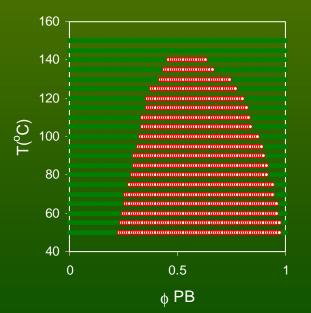
- Broad SAXS peak develops as concentration increases (lamellar structure within vesicle)
- No Bragg peaks develop in the WAXS (no crystallinity)
- Once the peak develops it shifts to higher q. (i.e. structure formed gets smaller ⇒ vesicle shell gets thinner)

A. Norman

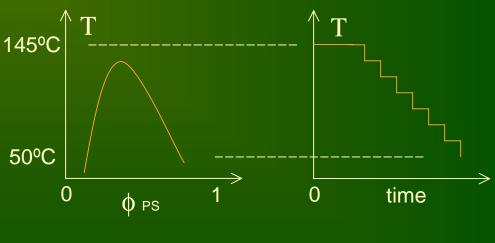


## **Blends Model**

- PS/PB phase diagram
  - PS 2.35K / PB 2.8K
- Cloud point experiment
  - 100 microwells: ~1 μl volume each
  - $50\mu l$  of polymer  $\rightarrow$  100 compositions

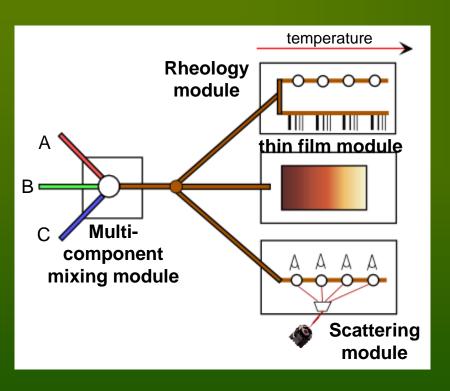








# System Dependent Design



- Optimize existing methods for identified parameters
  - Varying polymer composition, formulation components and temperature
  - Defining problem based on the choice of model (FP members)
- Integrate techniques to measure and map properties
  - Composition, mixing, rheology, light scattering
  - Interfacing with flow coater and sample plates
  - Mechanical properties, morphology, stability, optical clarity
- Demonstrate automation and high throughput feedback
  - Monitoring and control mechanisms
  - Informatics link



## Deliverables

#### Year 1

- Select suitable model polymer solution and polymer blend system and define parameters, variables, etc.
- Develop strategy to tailor investigation of the model systems using millifluidic and blend film coating techniques including prototype development, library generation, and analysis.
- Conduct preliminary tests

#### Year 2

- Test model systems using the tailored, integrated prototype measurement platform.
   Issues in library generation, high-throughput measurement, and analysis will be considered.
- Integrate the above system into the NCMC informatics database.
- Invite focused project members to investigate a suitable non-proprietary commercial solution or blend system to study cause effect relationships between parameters and performance using the integrated system developed and provide feedback for optimization.

#### Contributors

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